

① $46 + 59 =$

⑪ $44 + 91 =$

② $85 + 34 =$

⑫ $90 + 54 =$

③ $61 + 56 =$

⑬ $63 + 80 =$

④ $14 + 23 =$

⑭ $70 + 11 =$

⑤ $72 + 91 =$

⑮ $75 + 39 =$

⑥ $20 + 40 =$

⑯ $79 + 42 =$

⑦ $86 + 78 =$

⑰ $47 + 67 =$

⑧ $46 + 69 =$

⑱ $14 + 90 =$

⑨ $71 + 29 =$

⑲ $82 + 78 =$

⑩ $70 + 75 =$

⑳ $87 + 94 =$